



structure that ultraviolet light from a lamp or a laser goes through a beam shaping unit and, by means of an illumination optical system which includes secondary light sources and a lens or mirror system, the light is transformed into light having a desired shape and a luminance distribution, by which a reticle is illuminated. A circuit pattern formed on the reticle is reduced at a desired magnification, through a projection optical system, and is transferred to a wafer.

As regards optical elements in exposure apparatuses such as lenses or mirrors, for example, there frequently occurs adhesion of depositions on the surface of an optical element due to impurities contained in a surrounding ambience. It is known that typically ammonium sulfate or silicon dioxide, for example, is deposited on the surface of an optical element. The product source, inside a clean room, may be ammonia vapor produced from a concrete, sulfuric acid used for removal of a resist, sulfur oxides usually contained in an atmosphere, or silicon resin used in a wall material or floor material. Inside an exposure apparatus, on the other hand, the source may be HMDS, for example, used as a contact enhancing agent with a resist. In order to remove these impurities contained in the air inside the clean room or in the exposure apparatus, a filter or the like may

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be provided in an air circulating mechanism, for example. However, there are many structural components, other than optical elements, disposed inside the exposure apparatus. Further, a gas  
5 produced from a resist may be a source of depositions. For these reasons, it is very difficult to completely remove impurity gases which cause depositions. In consideration of this, optical elements in each unit are accommodated in a container so that they are  
10 isolated from a surrounding exposure apparatus chamber ambience, and the inside of the container is purged by a gas not containing impurities, to prevent contamination of the optical elements.

However, it is practically difficult to purge  
15 the entire path of exposure light. Particularly, in the neighbourhood of a reticle or a wafer, there is a stage which is movable. Therefore, it is difficult to separate only the light path from the surrounding ambience and to purge the same. Further, there are  
20 cases wherein the light path between adjacent units extends through a surrounding ambience. In addition, while there are optical elements provided at a light entrance port and a light exit port of each container, containing a unit of optical elements, the surfaces of  
25 these optical elements facing the surrounding ambience are exposed directly to the ambience and, therefore, depositions may be adhered to them. This leads to

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degradation of the optical performance, such as a decrease of illuminance, for example, and thus it causes a necessity of periodic washing or replacement.

5 Particularly, one of optical elements of a projection optical system which is closest to a wafer is directly exposed to a gas produced from a resist. As a result, the transmission factor of it decreases most. In order to avoid this, a gas may be flown in one direction, along a space between a wafer and a lens, such as shown in Figure 2. Here, in exposure apparatuses, any fluctuation in an ambience is adversely influential to the imaging performance. Further, in scan type exposure apparatuses, since a stage moves, a gas from a resist is easily mixed. It is therefore very difficult to decrease the impurity concentration at the lens surface effectively.

10 In these methods, a gas product from a wafer is rather conveyed to the lens surface, along the gas flow, such that sufficient contamination prevention is not attainable. Japanese Laid-Open Patent Application, Laid-Open No. 26038/1994 shows a method in which an inactive gas is supplied through a supply port provided on a stage, in parallel to a wafer and, simultaneously, a gas is supplied toward the wafer from the bottom end of a projection optical system, in parallel to the optical axis. This method has paid a particular note to an oxygen concentration in the

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# THE FUTURE

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It is accordingly an object of the present invention to provide an optical structure and/or a method of preventing contamination of the same, in which a clean gas is supplied efficiently to the surface, or in the neighbourhood thereof, of an optical element being isolated from a surrounding ambience, thereby to keep the surface clean and to prevent adhesion of depositions thereon. This assures minimization of the influence of the gas flow to the

imaging performance and adjustment of the imaging position, for example, such that contamination of the optical element can be prevented with a very small amount of gas flow.

5 In accordance with an aspect of the present invention, there is provided an optical structure, comprising: an optical element; and gas supplying means for supplying a gas to a limited portion of a surface of the optical element, wherein said gas  
10 supplying means blows the gas directly against the surface of the optical element.

In one preferred form of this aspect of the present invention, light to be incident on said optical structure may be ultraviolet light.

15 The light may have one of wavelengths of 365 nm, 245 nm, 193 nm and 157 nm.

The optical structure may further comprise a plurality of optical elements and a container isolated from a surrounding ambience, wherein said plurality of  
20 optical elements may be disposed at least at a light entrance surface and a light exit surface of said container, and wherein said gas supplying means may be provided at the light entrance surface and/or the light exit surface of said container.

25 There may be a plurality of gas supplying means, each being said gas supplying means, which may be disposed revolutionally symmetrically with respect

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to an optical axis of the optical element.

The optical structure may further comprise a cover for suppressing diffusion of the gas supplied by said gas supplying means to the limited portion of the surface of the optical element.

The gas supplying means may include means for removing an impurity contained in the gas to be supplied to the limited portion of the surface of the optical element.

The optical structure may further comprise a gas supplying equipment having impurity removing means, for supplying a gas to said gas supplying means.

The gas supplied by said gas supplying means may be an inactive gas.

The gas supplied by said gas supplying means may be an atmosphere, wherein, after an impurity contained is removed by impurity removing means, the gas may be supplied by said gas supplying means.

The optical structure may further comprise means for adjusting a gas supplying flow rate and a pressure of the gas to be supplied by said gas supplying means, in accordance with the state of use of said optical structure.

The optical structure may further comprise means for adjusting a temperature of the gas to be supplied by said gas supplying means.

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The optical structure may further comprise gas exhausting means for exhausting the gas supplied by said gas supplying means.

5 There may be a plurality of gas exhausting means disposed revolutionally symmetrically with respect to an optical axis of the optical element.

10 The gas supplying means may be disposed at one side of the optical element, and said gas exhausting means may be disposed at the other side of the optical element.

15 The optical structure may further comprise means for adjusting a gas discharging flow rate and a pressure of the gas to be exhausted by said gas exhausting means, in accordance with the state of use of said optical structure.

20 The optical structure may further comprise (i) a plurality of optical elements, (ii) a plurality of gas supplying means each being said gas supplying means and disposed revolutionally symmetrically with respect to an optical axis of the optical element, (iii) a container isolated from a surrounding ambience, wherein said plurality of optical elements may be disposed at least at a light entrance surface and a light exit surface of said container, and (iv) a  
25 cover for covering the light entrance surface and/or the light exit surface of said container, wherein said plurality of gas supplying means may be provided

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inside said cover.

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5 The optical structure may further comprise  
(i) a plurality of optical elements, (ii) a plurality  
of gas supplying means each being said gas supplying  
means and disposed revolutionally symmetrically with  
respect to an optical axis of the optical element,  
(iii) a plurality of gas exhausting means each being  
said gas exhausting means and disposed revolutionally  
symmetrically with respect to the optical axis of the  
10 optical element, (iv) a container isolated from a  
surrounding ambience, wherein said plurality of  
optical elements may be disposed at least at a light  
entrance surface and a light exit surface of said  
container, and (v) a cover for covering the light  
15 entrance surface and/or the light exit surface of said  
container, wherein said plurality of gas supplying  
means and said plurality of gas exhausting means may  
be provided inside said cover.

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In accordance with another aspect of the  
present invention, there is provided an exposure  
apparatus for illuminating a pattern with light from a  
light source and for projecting light from the pattern  
onto a surface to be exposed, said apparatus  
comprising: an optical structure as recited above,  
25 wherein the light from the light source is light of  
ultraviolet region.

In one preferred form of this aspect of the

present invention, the light may have one of wavelengths of 365 nm, 245 nm, 193 nm and 157 nm.

The gas supplying means may blow the gas against an optical element disposed opposed to the surface to be exposed.

In accordance with a further aspect of the present invention, there is provided a device manufacturing method, comprising the steps of: exposing a wafer with a pattern by use of an exposure apparatus as recited above; and developing the exposed wafer.

In accordance with a yet further aspect of the present invention, there is provided an optical structure, comprising: an optical element; and gas supplying means for supplying a gas to a surface of the optical element, wherein the gas supplied to the surface of the optical element defines a laminar flow at and adjacent the surface of the optical element.

In one preferred form of this aspect of the present invention, light to be incident on said optical structure may be ultraviolet light.

The light may have one of wavelengths of 365 nm, 245 nm, 193 nm and 157 nm.

The optical structure may further comprise a plurality of optical elements and a container isolated from a surrounding ambience, wherein said plurality of optical elements may be disposed at least at a light

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entrance surface and a light exit surface of said container, and wherein said gas supplying means may be provided at the light entrance surface and/or the light exit surface of said container.

5           There may be a plurality of gas supplying means, each being said gas supplying means, which may be disposed along a direction substantially perpendicular to a gas supplying direction of said gas supplying means.

10           The optical structure may further comprise a cover for suppressing diffusion of the gas supplied by said gas supplying means to a limited portion of the surface of the optical element.

15           The gas supplying means may include means for removing an impurity contained in the gas to be supplied to a limited portion of the surface of the optical element.

20           ~~The optical structure may further comprise a gas supplying equipment having impurity removing means, for supplying a gas to said gas supplying means.~~

          The gas supplied by said gas supplying means may be an inactive gas.

25           The gas supplied by said gas supplying means may be an atmosphere and wherein, after an impurity contained is removed by impurity removing means, the gas may be supplied by said gas supplying means.

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The optical structure may further comprise means for adjusting a gas supplying flow rate and a pressure of the gas to be supplied by said gas supplying means, in accordance with the state of use of said optical structure.

The optical structure may further comprise means for adjusting a temperature of the gas to be supplied by said gas supplying means.

The optical structure may further comprise gas exhausting means for exhausting the gas supplied by said gas supplying means.

There may be a plurality of gas exhausting means disposed along a direction perpendicular to a direction in which the gas may be discharged by said gas exhausting means.

The gas supplying means may be disposed at one side of the optical element, and said gas exhausting means may be disposed at the other side of the optical element.

The optical structure may further comprise means for adjusting a gas discharging flow rate and a pressure of the gas to be exhausted by said gas exhausting means, in accordance with the state of use of said optical structure.

The optical structure may further comprising (i) a plurality of optical elements, (ii) a plurality of gas supplying means disposed along a direction

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substantially perpendicular to a direction in which  
the gas is to be supplied, (iii) a container isolated  
from a surrounding ambience, wherein said plurality of  
optical elements may be disposed at least at a light  
5 entrance surface and a light exit surface of said  
container, and (iv) a cover for covering the light  
entrance surface and/or the light exit surface of said  
container, wherein said plurality of gas supplying  
means may be provided inside said cover.

10 The optical structure may further comprise  
(i) a plurality of optical elements, (ii) a plurality  
of gas supplying means disposed along a direction  
substantially perpendicular to a direction in which  
the gas is to be supplied, (iii) a plurality of gas  
15 exhausting means disposed along a direction  
substantially perpendicular to a direction in which  
the gas is discharged, (iv) a container isolated from  
a surrounding ambience, wherein said plurality of  
optical elements may be disposed at least at a light  
20 entrance surface and a light exit surface of said  
container, and (v) a cover for covering the light  
entrance surface and/or the light exit surface of said  
container, wherein said plurality of gas supplying  
means and said plurality of gas exhausting means may  
25 be provided inside said cover.

In accordance with a still further aspect of  
the present invention, there is provided an exposure

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apparatus for illuminating a pattern with light from a light source and for projecting light from the pattern onto a surface to be exposed, said apparatus comprising: an optical structure as recited above;

5 wherein the light from the light source is light of ultraviolet region.

In one preferred form of this aspect of the present invention, the light may have one of wavelengths of 365 nm, 245 nm, 193 nm and 157 nm.

10 The gas supplying means may blow the gas against an optical element disposed opposed to the surface to be exposed.

In accordance with a still further aspect of the present invention, there is provided a device  
15 manufacturing method, comprising the steps of:  
exposing a wafer with a pattern by use of an exposure apparatus as recited above; and developing the exposed wafer.

These and other objects, features and  
20 advantages of the present invention will become more apparent upon a consideration of the following description of the preferred embodiments of the present invention taken in conjunction with the accompanying drawings.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

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Figures 1A and 1B show a first embodiment of the present invention, wherein Figure 1A is a schematic and sectional view of a projection barrel and Figure 1B is a schematic view of the bottom of the barrel.

Figure 2 is a schematic and sectional view of a conventional example.

Figure 3 is a schematic and sectional view of another example according to the first embodiment of the present invention.

Figure 4 is a schematic and sectional view of a second embodiment of the present invention.

Figures 5A and 5B are schematic and sectional views of a third embodiment of the present invention.

Figure 6 is a schematic and sectional view of another example according to the third embodiment of the present invention.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

In the preferred embodiments of the present invention to be described below, the arrangements described above are applied by which a gas which may contain only a very small quantity of impurities, causing depositions, can be blown against a limited portion of the surface of an optical element, facing to a surrounding ambience, or can be flown to produce a laminar flow. Thus, an ambience with a very small

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quantity of impurities can be produced adjacent the surface of the optical element, and adhesion of deposition thereto can be suppressed. As a result, contamination of the surface of the optical element, facing to the surrounding ambience, can be prevented efficiently.

Further, gas supply ports and gas discharging ports may be provided symmetrically. This enables a revolutionally symmetrical gas flow, such that the influence to the imaging performance is small and that the impurity concentration at the lens surface can be decreased effectively.

A gas supply port may be provided at one side of the lens surface while a gas discharging port may be disposed at the opposite side of the lens surface, so that a gas is flown along the lens surface. This enables that a clean ambience is locally produced at the lens surface only by use of a small flow rate of the gas.

Preferred embodiments of the present invention will now be described with reference to the accompanying drawings.

[Embodiment 1]

Figures 1A and 1B are schematic views of a first embodiment of the present invention. This is a typical example of the present invention as applied to

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Gases 15 discharged from these gas supply

ports flow along the lens surface toward the center of the lens. Adjacent the center, the gases flow as a downward stream, and they are diffused. In order to produce an effective flow, the flow rate and the flow speed, for example, should be controlled. To this end, an optimum shape of the discharging port 15 as well as optimum flow rate and pressure of the gas are determined in accordance with the shape and size of the lens, for example.

Further, in order to prevent mixture of a surrounding ambient gas and to aid the flow of the supplied gas, a cover 16 may effectively be provided at the lens bottom surface.

As regards the gas to be used, it should be a clean gas free from contamination causal substances. Since organic substances, SO<sub>x</sub>, NO<sub>x</sub>, ammonia and the like are sources of contamination, an organic substance removing filter for removing these organic substances or, alternatively, a chemical filter for removing inorganic substances, may be used as required.

Exposure apparatuses may be individually equipped with impurity removing devices such as filters. However, a gas supplied from a factory or an experimental equipment, having an impurity removing function, may be used.

The type of gas to be used may be chosen in

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accordance with the wavelength of ultraviolet rays,  
for example, to be used in the exposure apparatus. An  
atmosphere may be used where i-line or KrF laser is  
used. Where light of shorter wavelength is used, an  
5 inactive gas such as nitrogen or He, for example, may  
be used. Where an inactive gas is supplied directly  
from a commercially available high purity cylinder,  
for example, since substantially no impurity is  
contained therein, the impurity removing device may be  
10 omitted.

With the procedure described above, there  
occurs substantially no adhesion of depositions on the  
lens surface. Since the gas is supplied toward a  
limited area on the lens surface, there arises  
15 substantially no influence to the wafer position  
measurement. In the case of a scan type exposure  
apparatus, the influence of resist gas diffusion due  
to the motion of the wafer stage, for example, can be  
made small.

20 A valve 14 for adjusting the flow rate of the  
supplied gas may be controlled so as to adjust the gas  
flow rate in accordance with the state of exposure  
operation. This enables more effective supply of a  
clean gas to the lens surface. For example, during an  
25 alignment process, during an imaging position  
measuring process or during an exposure process, the  
flow of a gas applies a large influence to the imaging

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performance. Therefore, the gas flow rate should be restricted. On the other hand, during a wafer conveying process, for example, the gas flow can be increased. Thus, when a new wafer is conveyed onto a  
5 wafer stage, the supplying flow rate may be increased, thereby to effectively remove an impurity gas, produced from a resist, away from the lens. During the alignment and exposure process, the flow rate may be decreased to prevent adverse influence to the  
10 imaging performance.

Where a gas of the same type as of the gas used inside the barrel can be used and flown along the lens surface, as shown in Figure 3, the gas may be supplied from a gas discharging port of the projection  
15 barrel.

[Embodiment 2]

Figure 4 is a schematic view of a second embodiment of the present invention. In the gas supplying method of the first embodiment, there may be cases wherein, depending on the size or shape of the lens, for example, the gas flown from the lens to the wafer surface is diffused by the wafer surface to cause diffusion of a resist gas. In consideration of  
20 it, as shown in Figure 4, a gas discharging port 17 may be provided below the supply port. This is effective to produce a gas flow.

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Also in this case, there may be a plurality of gas discharging ports disposed revolutionally symmetrically with respect to the optical axis, like the gas supply ports.

5 Further, the shape and position of these gas supply ports and gas discharging ports should be determined so that the gas flows appropriately. Moreover, the gas supplying pressure and flow rate as well as the gas discharging pressure from the gas  
10 discharging port should be adjusted appropriately. The pressure inside the projection barrel is maintained constant, and usually, the pressure difference thereof with the surrounding ambience is small. As compared therewith, from the gas  
15 discharging port 17, the gas should be discharged with a pressure difference of a certain level or more, with respect to the surrounding ambience. In consideration of this, an exhausting system 33 separate from the projection barrel may be provided as required.

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[Embodiment 3]

Figures 5A and 5B are schematic views of a third embodiment of the present invention, wherein Figure 5A is a schematic and sectional view of a  
25 projection system lens barrel and Figure 5B is a schematic view of the lens bottom face.

A gas supply port 18 and a gas discharging

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port 20 are provided in the neighbourhood of the  
bottommost lens of the projection system, that is, the  
lens 3 closest to the wafer, and the lens surface of  
the barrel 22 at the top of the projection system,  
5 facing to the chamber ambience side, such that a clean  
gas is flown. As shown in Figure 5B, the gas supply  
port 18 is provided at one of lens side faces while  
the gas discharging port 20 is provided at the  
opposite lens side face, by which an effective gas  
10 flow is produced locally upon the lens surface.  
Particularly, plural gas supply ports and plural gas  
discharging ports may preferably be provided. In that  
occasion, a gas flows uniformly along the lens  
surface.

15 Further, in accordance with the shape of the  
lens (concave, convex or flat) and the curvature  
thereof, an optimum gas flowing angle at the gas  
supplying port may be selected to assure that the gas  
flows along the lens surface. Moreover, a cover 16  
20 may be provided at the chamber ambience side of the  
lens, by which the influence or a surrounding gas flow  
or mixture thereof can be prevented.

A flow rate adjusting valve 19 may be used to  
adjust the flow rate and flow speed of the gas so that  
25 a laminar flow is produced. In this method, although  
the gas flow is only in one direction, the ambience at  
the lens surface can be effectively kept clean with

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use of only a limited flow rate of the gas.  
Therefore, the influence to the imaging performance or  
imaging position measurement is small. Further, there  
is an advantage that only a relatively narrow space is  
5 required. Moreover, since a gas is flown only locally  
on the lens surface, in the case of a scan type  
exposure apparatus, the influence of resist gas  
diffusion due to the motion of the stage, for example,  
can be made small.

10           Between a projection optical system and a  
wafer, a probe light for focus position measurement  
passes. If there occurs non-uniformness of pressure  
or temperature in the ambience through which the  
probe light passes, it causes a measurement error.  
15 In consideration of this, usually, a gas of the same  
type as of the chamber ambience is used. In this  
embodiment, however, since the gas flow is stable, a  
gas having a refractive index different from that of  
the ambience gas may be used. For example, in a case  
20 where the chamber ambience is atmosphere, a nitrogen  
gas may be flown. Where the barrel inside space is  
purged by the same type of gas, the same gas line may  
be used. If a different type of gas is to be flown, a  
separate line is necessary. Where the same gas line  
25 as of the chamber ambience is used, since the gas must  
be sufficiently clean, gas purifying means such as a  
filter may be used, as required.

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This embodiment is applicable not only to a projection system but also to a portion of a separate optical system such as an illumination system, for example, as shown in Figure 6. Figure 6 is a schematic and sectional view of an optical system, wherein an optical system 23 is accommodated inside a barrel 22 being isolated from a surrounding ambience. Along the optical path, the ambience is isolated by means of a seal glass 24 which comprises a parallel flat plate. The inside of the barrel is purged by a clean gas, through a gas supply port 25 and a gas discharging port 26. In order that a clean gas flows along the surface of the seal glass 24, being in contact with the surrounding ambience, a gas supplying port 27 is provided at one side face while a gas discharging port 28 is provided at the opposite side face. By adjusting the flow rate and the pressure, a gas is flown along the seal glass surface.

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Like the third embodiment described above, the first and second embodiments described hereinbefore are applicable also to an optical system other than a projection system. Further, they can be applied not only to an exposure apparatus but also to an optical system which uses ultraviolet rays.

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In accordance with the embodiments of the present invention described hereinbefore, a clean gas is efficiently supplied to the surface, or adjacent

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thereto, of the surface of an optical element isolated from a surrounding ambience, which surface faces to the surrounding ambience. This assures that the surface of the optical element is kept clean, and  
5 adhesion of depositions can be prevented effectively. Thus, contamination prevention which is particularly suitably applicable to a semiconductor exposure apparatus, is accomplished.

Further, in accordance with the present  
10 invention, plural gas supply ports and plural gas discharging ports may be disposed revolutionally symmetrically, for example. Namely, a structure harmonized with the direction or the flow rate of a gas flow is chosen. This assures that the influence  
15 to the imaging performance is small and that the impurity concentration at the lens surface is lowered effectively.

Further, in accordance with the present invention, a gas supply port may be provided at one  
20 side face of the lens surface while a gas discharging port may be provided at the opposite side face thereof, to ensure that a gas flows along the lens surface. With this arrangement, a clean ambience is kept locally on the lens surface even with use of a  
25 very low rate of the gas flow.

Furthermore, when the present invention is applied to a scan type exposure apparatus, the

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influence of the scan motion of a mask or a stage  
can be reduced effectively.

While the invention has been described with  
reference to the structures disclosed herein, it is  
not confined to the details set forth and this  
application is intended to cover such modifications or  
changes as may come within the purposes of the  
improvements or the scope of the following claims.

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